

SRF ENGINE REBUILD PROGRAM

All engine to be rebuilt **must have seals attached** when shipped to Enterprises. Unsealed engines will be refused unless prior approval is given.

General Procedures:

1. Fill out and sign the second page of this form. If the owner is responsible for unreasonable work delays or the engine is non-repairable, the engine may be forfeited. Keep a copy of this form for your records.
2. Preparation of engine:

Remove the following:

Both Manifolds	Clutch
Coil Pack & Plug Wires	Thermostat Housing
Oil Lines & Remote Filter	Cast Iron Mount
Oil Separator	Drain All Liquids
Oil Pressure Sender	

Leave on the following:

Flywheel	Both Hanging Hooks
Water Temp Sensor in Block (not all engines have one)	Dip Stick & Tube Oil Cap
PCV Tube	Harmonic Balancer
Crank Sensor	Cam Sensor
Reinstall Oil Filter to original engine position	
*Re-use block off plates or tape over all holes	

3. Crate the engine and ship **freight prepaid** to:
SCCA Enterprises, Inc.
14550 E Easter Ave, Suite 400
Centennial, CO 80112

To utilize Enterprises shipping discount you must contact Enterprises before shipping your engine. Send the engine on a 30" by 30" crate. Feel free to use custom shipping containers. You will get the same crate back provided it is in good condition, otherwise you may be charged for a new pallet and box top.

4. Enterprises will open and inspect the engine only when all paperwork is received. You will be consulted directly or through your CSR as to the recommended rebuild and costs. **No work will be performed until authorization is received.** If the customers chooses not to have the engine rebuilt, the core becomes the property of SCCA Enterprises, Inc. as payment for labor expended (no parts will be returned).

Top End Rebuild:

1. A Top End rebuild will be done on a core exchange basis. You may or may not get your original cylinder head back. Your bottom end will be returned to you. Cores submitted must be rebuildable. Cores include head and cam. If any core parts are unusable you will be contacted with options. Additional charges may apply.

Complete Rebuild:

1. A complete rebuild will be done on a core exchange basis. You may or may not get your original cylinder head or bottom back. Cores submitted must be rebuildable. Cores include head, block, crank, rods, oil pan, and oil pump. If any core parts are unusable you will be contacted with options. Additional charges may apply.

Engine Assembly & Shipment:

1. The engine will be tested on Enterprises' new, state of the art, SuperFlow SF902 dynamometer and will be within established specifications. **Dyno readouts will not be released.**
2. The engine will be sealed and a record will be maintained of engine and seal numbers.
3. All work will be performed to the highest standards. **There is no guarantee or warranty of any kind on a rebuilt engine.**
4. Upon completion of rebuild, dyno and **receipt of payment**, the engine will be recreated for return shipment, either pre-paid or freight collect. Unusable crates will be replaced at the owner's expense. Enterprises and trucking companies will not consider open pallets suitable for return shipment.
- 5 **Any engine not paid for within 30 days after notification of completion becomes the property of SCCA Enterprises, Inc.**

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FORM MUST BE RECEIVED AT ENTERPRISES BEFORE ENGINE REBUILD CAN START

Owner's name: _____

Daytime phone: _____

Best time to call: _____

CSR's name: _____

Billing: Bill CSR _____ Bill Owner directly _____
(CSR will receive appropriate credit regardless of billing choice)

Owner's billing address: _____

Return shipping address: _____
(If different than billing)

Address: Residence _____ Business _____

Lift gate needed: Yes _____ No _____

Shipping: Pre-paid _____ Collect _____

Delivery phone number: _____

Engine number: _____

Leak down or compression test results: 1. _____ 2. _____ 3. _____ 4. _____

Has the engine been over-revved? Yes _____ No _____

If yes, how many times: _____ Highest RPM: _____

Approximate time on engine _____ Hours

Low oil pressure: Yes _____ No _____

Please describe the conditions leading to a need for repair: _____

Once the engine is finished either the CSR or the owner will be contacted with the total amount due.
Acceptable forms of payment are: VISA, Master Card, or Check.

Engine will be shipped only when paid in full.

Owner's signature: _____ Date: _____

